1. **WELDED JOINT WITH TRIMMED SPIGOT - EMBEDDED CYLINDER PIPE**

   Field procedure: With the joint engaged, the inside weld will be made by access through the pipe. The joint gasket shall then be placed as shown.

2. **WELDED JOINT - LINED CYLINDER PIPE**

   (INTERIOR WELD FOR WATER LINES 36-INCHES DIAMETER AND LARGER)

   Field procedure: With the joint engaged, the inside weld will be made by access through the pipe. The joint gasket shall then be placed as shown.

3. **NOTES:**

   1. T = STEEL CYLINDER THICKNESS AND SIZE OF FILLET ATTACHMENT WELDS.

   2. FLEXIBLE Mastic sealer shall be applied to the exterior of the joint prior to joint engagement when pipe is installed in a tunnel or enclosure pipe.